

HOW TO HEAT AN ORFIT THERMOPLASTIC MASK IN A DRY-HEAT OVEN



How to heat an Orfit thermoplastic mask in a Dry-Heat oven

A. GENERAL PRODUCT INFORMATION

These instructions for use contain guidelines for heating an Orfit thermoplastic mask in a dry-heat oven.

B. GUIDELINES

- Heating Time:** The approximate time that the mask needs to remain in the oven.
- Moulding Time:** The maximum time you have to mould the mask over the patient and to make adjustments to it, such as moulding the nose and chin.
- Hardening Time:** The minimum time the mask needs to harden out on the patient. You start counting from the minute you take the mask out of the oven.

These timings apply to the Orfit Dry-Heat Convection Oven when set at 75°C (167°F). Heating times may vary when using another type of oven. The mask can stay in the oven for a maximum of 30 minutes.

	Heating Time (approximate)	Moulding Time (maximum)	Hardening Time (minimum)
3-pts mask: Efficast 2 mm maxi	10 min	3.5 min	10 min
5-pts mask: Efficast 2 mm maxi	10 min	3.5 min	10 min
3-pts mask: Efficast 1.6 mm micro	8 min	3 min	10 min
5-pts mask: Efficast 1.6 mm micro	8 min	3 min	10 min
3-pts mask: Nanor 1.6 mm micro+	8 min	2 min	10 min
5-pts mask: Nanor 2.0 mm micro+	8 min	3 min	10 min
Nanor masks 2.4 mm micro+	9 min	3 min	10 min
3-pts hybrid mask: Efficast 2 mm maxi and Nanor 1.2 mm micro+	13 min	4 min	10 min
5-pts hybrid mask: Efficast 2 mm maxi and Nanor 1.2 mm micro+	13 min	4 min	10 min
3-pts hybrid open face mask: Efficast 1.6 mm micro and Nanor 1.2 mm micro+	11 min	4 min	10 min
5-pts hybrid open face mask: Efficast 1.6 mm micro and Nanor 1.2 mm micro+	11 min	4 min	10 min
DUON Head mask: U-Plast 2.4mm	13 min	4 min	10 min
DUON HNS mask: U-Plast 2.4mm	13 min	4 min	10 min
DUON Head mask: U-Plast 3.2mm	14 min	4 min	10 min
DUON HNS mask: U-Plast 3.2mm	16 min	5 min	10 min
DUON open face Head mask: U-Plast 2.4 mm and Nanor 1.2 mm	15 min	6 min	10 min
DUON open face HNS mask: U-Plast 2.4 mm and Nanor 1.2 mm	16 min	6 min	10 min
Extracranial mask: Efficast 3.2mm maxi	14 min	5 min	10 min
4-pts thorax supine mask: Efficast 2 mm maxi	14 min	3.5 min	10 min

C. ADDITIONAL INFORMATION

For additional information such as distributor contact information, product brochures, Safety Data Sheets and regulatory information, please visit our website www.orfit.com.

Note:

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